

# 148



## TRUCK CENTER

COMPANIES  
COLUMBUS, NE  
2357 E. 29th Avenue · P.O. Box 1005  
Columbus, NE 68601  
402-564-7060  
866-751-1175

CUSTOMER #: 85285  
UNIT# BFT297

119337

INVOICE

CARLSON TRUCKING INC  
712 S MAIN  
LENNOX, SD 57039

PAGE 1

HOME: 605-759-1674 CONT: starcar007@yahoo.com

BUS: CELL: SERVICE ADVISOR: 5107 RANDY BRUHN

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN / OUT	TAG
	12	KENWORTH T660	1XKAD49X9CJ318539		706807/706807	T12

DEL. DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
01JAN12 DD			17:00 19AUG19		129.00	CASH	20AUG19

R.O. OPENED READY OPTIONS: SOLD-STK: BFT297 ENG: 79497224

10:11 30JUL19 09:49 20AUG19

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
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A ALLEN 605-759-1674

CI COURTESY ENTRANCE INSPECTION

1847 CPT

0.00

0.00

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE A: 0.00

\*\*\*\*\*

B OWNER ADVISES THERE IS A COOLANT LEAK, POSSIBLY AT THE FRONT OF THE HEAD, CHECK AND ADVISE

EA EXPRESS ASSESSMENT

474 CPT

1818 CPT

1	5394197RX	HEAD, CYLINDER	5915.58	3225.00	4500.00	3225.00	4500.00
		CORE CHARGE C			727.38		727.38
1	4318947	THERMOSTAT	67.84	64.64	64.64	64.64	64.64
22	3678506	SCREW, HEX FLANGE HEAD CAP	20.91	17.00	17.00	374.00	374.00
4	3678804	SCREW, HEX FLANGE HEAD CAP	13.61	12.92	12.92	51.68	51.68
1	4026684	GASKET, OIL PAN	219.24	170.00	170.00	170.00	170.00
6	3679102	SCREW, TWELVE POINT CAP	9.43	6.13	6.13	36.78	36.78
1	3678756	SEAL, O RING	8.43	7.99	7.99	7.99	7.99
24	3678574	SCREW, CONNECTING ROD CAP	19.94	18.91	18.91	453.84	453.84
6	5298565	SHIM	122.30	105.00	105.00	630.00	630.00
1	4928594	SENSOR, PRESSURE	130.83	115.00	115.00	115.00	115.00
1	3685982	TUBE, FUEL DRAIN	36.69	34.96	34.96	34.96	34.96
1	5473075	KIT, OVERHAUL	6866.22	5100.00	5100.00	5100.00	5100.00
1	ISP/R650	THERMOCOUPLE	110.82	65.64	65.64	65.64	65.64
1	3163075	PAINT	20.60	18.79	18.79	18.79	18.79
1	TCC/SPXPT-2000-109	CUTTER	98.63	75.00	75.00	75.00	75.00
3	4298975	NUT, LOCK	8.14	7.75	7.75	23.25	23.25
1	DN/P550867	COOLANT FILTER	44.56	30.40	30.40	30.40	30.40
3	2388648	COOLANT-ELC	15.40	15.40	15.40	46.20	46.20
1	DN/P550467	ELEMAX CART	23.98	16.35	16.35	16.35	16.35
12	MBL/105816	DELVAC OIL	14.48	10.64	10.64	127.68	127.68
1	DN/P616056	AIR FILTER	205.76	125.00	125.00	125.00	125.00
-1	5394197RX	CORE RETURN	727.38	727.38	727.38	-727.38	-727.38



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X \_\_\_\_\_

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PARTS AMOUNT	
FUEL/OIL/GREASE	
SUBLET AMOUNT	
SHOP/MISC FEES	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

# 148

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UNIT# BFT297

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**FREIGHTLINER**  
**TRUCK CENTER**  
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LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
2	5296529	INSERT, CUTTER BIT			63.12	55.00	110.00
SUBL CUT BLOCK PO# 940440							
PO#940440							
CPT						960.00	960.00

PARTS: 12177.20 LABOR: 3225.00 OTHER: 960.00 TOTAL LINE B: 16362.20

706807 474 PULL TRUCK INTO SHOP. PRESSURIZE COOLING SYSTEM. COOLANT VISIBLY LEAKING AROUND RIGHT FRONT CORNER OF HEAD TO BLOCK SURFACE. SUSPECT HEADGASKET BLOWN. START TRUCK WITH PRESSURE TESTER ON. ENGINE DOESN'T BUILD EXTRA PRESSURE IN COOLING SYSTEM. HAD COLBY DOUBLE CHECK FINDINGS. LEAK IS A HEADGASKET. PARK TRUCK OUTSIDE UNTIL CUSTOMER IS READY FOR WORK TO BE DONE. 1818-28860-PULLED TRUCK INTO WASH BAY AND STEAM CLEANED ENGINE. PULLED INTO BAY AND REMOVED THE FRONT BUMPER. DRAINED COOLANT IN CLEAN PAN. HOOKED UP A/C MACHINE AND RECOVERED 3.55LBS. DISCONNECTED AC LINES FROM THE CONDENSER AND AC COMPRESSOR. REMOVED CAC HOSES, UPPER AND LOWER RADIATOR HOSES, AIR CLEANER HOUSING AND INTAKE TUBE, UPPER RADIATOR SUPPORT BRACKETS, AND REMOVED THE COOLING TRIO. REMOVED FAN SHROUD AND FAN BLADE. REMOVED BELTS AND FAN HUB. DISCONNECTED BATTERIES AND DISCONNECTED CABLES FROM THE ALTERNATOR. REMOVED THE ACCESSORY BRACKET. REMOVED OIL AND COOLANT LINES FROM TURBO. REMOVED S-PIPE AND TURBO. REMOVED ALL HEATER HOSES, AND WIRING FROM THE RIGHT SIDE OF THE ENGINE. REMOVED THE EGR VALVE AND BRACKET. UNBOLTED EXHAUST MANIFOLD AND REMOVED. REMOVED HIGH PRESSURE FUEL LINES AND FUEL RAIL. REMOVED WIRING FROM LEFT SIDE OF ENGINE. REMOVED CRANKCASE BREATHER HOUSING AND BRACKET. REMOVED HIGH PRESSURE FUEL LINES AND BRACKETS FROM THE HIGH PRESSURE FUEL PUMP. REMOVED THE INTAKE MANIFOLD. REMOVED THE FRONT GEAR COVER AND VALVE COVER. CHECKED ENGINE BASE TIMING. REMOVED INJECTOR HARNESS AND ROCKER SHAFTS. REMOVED ALL 6 INJECTORS. REMOVED THE CAMSHAFT GEAR AND IDLER GEAR. REMOVED IDLER GEAR THRUST PLATE AND CAM THRUST PLATE. REMOVED THE CAMSHAFT. REMOVED FRONT COVER TO HEAD BRACKETS. REMOVED ALL HEAD BOLTS AND PULLED CYLINDER HEAD. INSPECTED PARTS AND FOUND HEAD GASKET IS BLOWN AT #1 AND THE CYLINDER HEAD IS CRACKED AT #6. CLEANED BLOCK AND MEASURED LINER PROTRUSION. FOUND VARIATIONS IN INDIVIDUAL LINERS TO BE OUT OF SPEC. ALL NOTED ON LINER SHEET. DRAINED ENGINE OIL IN CLEAN PAN. REMOVED THE



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X \_\_\_\_\_

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SUBLET AMOUNT	
SHOP/MISC FEES	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

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ALTERNATOR CABLE BRACKET FROM THE OLD PAN. UNBOLTED THE OIL PAN AND REMOVED. REMOVED THE PICKUP TUBE, OIL PUMP, AND BLOCK STIFFNER PLATE. REMOVED ALL 6 PISTON COOLERS. REMOVED ALL PISTONS AND CONNECTING RODS. PULLED OUT ALL LINERS. CLEANED THE BLOCK AND GOT IT READY TO BE CUT FOR SHIMS. INSTALLED 6 NEW LINERS WITH O-RING AND APPROPRIATE SHIMS. ASSEMBLED NEW PISTONS AND CONNECTING RODS. REPLACED ALL MAIN BEARINGS AND TORQUED ALL BOLTS. INSTALLED THE PISTONS AND USED NEW ROD BEARINGS AND ALL NEW ROD BOLTS. TORQUED ALL TO SPEC. INSTALLED PISTON COOLERS AND TORQUED. GOT NEW CYLINDER HEAD UNPACKAGED AND TRANSFERRED THE REAR CAM CAP OVER AND HEATER HOSE BLOCK WITH NEW GASKETS. INSTALLED NEW T-STAT AND SEAL. INSTALLED T-STAT HOUSING TO HEAD. INSTALLED NEW HEAD GASKET AND PISTON SCRAPER RINGS. INSTALLED THE HEAD AND TORQUED USING ALL NEW HEAD BOLTS. INSTALLED THE CAMSHAFT, THRUST PLATES, AND IDLER AND CAMSHAFT GEARS. SET BACKLASH AND TIMING AND TORQUED ALL BOLTS. INSTALLED FRONT GEAR HOUSING WITH NEW GASKET. INSTALLED GEAR HOUSING STIFFNER BRACKETS. RESEALED ALL INJECTORS AND HIGH PRESSURE CONNECTORS. INSTALLED INJECTORS AND HIGH PRESSURE CONNECTORS. USED NEW INJECTOR HOLD DOWN BOLTS. TORQUED ALL TO SPEC. INSTALLED ROCKER SHAFTS AND TORQUED. RAN OVERHEAD AND SET JAKE ADJUSTMENTS. INSTALLED INJECTOR HARNESS AND VALVE COVER WITH NEW GASKET. INSTALLED INTAKE MANIFOLD, EXHAUST MANIFOLD, AND TURBOCHARGER WITH NEW GASKETS AND SEALS WHERE NEEDED. INSTALLED HIGH PRESSURE FUEL RAIL AND HIGH PRESSURE LINES AND TORQUED. INSTALLED ENGINE HARNESS. INSTALLED COOLING TRIO AND HOOKED UP ALL HOSES AND A/C LINES. INSTALLED AIR CLEANER HOUSING, INTAKE PIPING, AND CAC TUBES. FILLED WITH COOLANT AND VERIFIED NO LEAKS. INSTALLED THE OIL PUMP, BLOCK STIFFNER PLATE, AND PICKUP TUBE. TORQUED ALL BOLTS. CLEANED UP AND INSTALLED THE OIL PAN WITH NEW GASKETS. HOOKED UP ALTERNATOR WIRING. VACUUMED AND CHARGED SYSTEM WITH 3.55 LBS. CHANGED FUEL FILTERS, OIL FILTER, COOLANT FILTER, AND AIR FILTER. PUMPED NEW ENGINE OIL IN. REMOVED DRIVERS SIDE STEP AND FAIRING TO ACCESS THE BATTERIES. HOOKED UP BATTERY CHARGER. GOT ENGINE RUNNING. TOPPED OFF FLUIDS, INSTALLED STEPS AND FAIRING. ROAD TESTED TRUCK TRUCK, ENGINE RAN GOOD. CHECKED OVER FOR LEAKS AFTER ROAD TEST, NONE FOUND. MADE SURE ENGINE OIL AND COOLANT WAS FULL. FOUND THE RIGHT SIDE HOOD STRUT UPPER



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SALES TAX	
PLEASE PAY THIS AMOUNT	



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BOLT WAS BROKEN OFF. REMOVED THE STRUT AND FOUND THE SWIVEL JOINT WAS SEIZED. USED TORCH TO HEAT UP END AND WAS ABLE TO GET IT TO MOVE. HEATED UP AGAIN AND DROVE OUT THE BROKEN BOLT WITH AIR HAMMER. HEATED UP THE JOINT AT THE OTHER END AND GOT IT TO MOVE FREELY AS WELL. INSTALLED THE STRUT ASSEMBLY WITH NEW HARDWARE AT HOOD END.

\*\*\*\*\*

C\*\* INSTALL PYROMETER

300 FUEL/EXHAUST

1818 CPT

1 ISP/R680 BUSHING

1 ISP/R660-10 LEAD WIRE

1 ISP/R605P PYRO 2 CHROME

322.50 322.50

14.41 8.54 8.54

58.38 34.58 34.58

139.69 110.68 110.68

PARTS: 153.80 LABOR: 322.50 OTHER: 0.00 TOTAL LINE C: 476.30

706807 1818-28860-GOT NEW PYROMETER GAUGE, SENSOR HARNESS, AND STINGER. FOUND A SPOT TO INSTALL THE STINGER IN THE AFTER TREATMENT DOSER HOUSING JUST BEHIND TURBO. DRILLED OUT A HOLE AND TAPED OUT. INSTALLED SENSOR BUNG AND NEW SENSOR. HOOKED UP WIRING HARNESS AND ROUTED TO FIREWALL. FOUND A SPOT TO RUN THE WIRING THROUGH. REMOVED THE ICU AND SWITCH PANEL BEZELS. REMOVED THE FAR LEFT INSTRUMENT PANEL. DISCONNECTED EVERYTHING FROM IT AND REMOVED IT FROM TRUCK. REMOVED THE BLANK FROM A SPOT WHERE NO GAUGE WAS INSTALLED. MOUNTED THE NEW GAUGE. HAD TO CUT THE GAUGE RETAINER PLATE TO FIT PROPERLY. HOOKED UP WIRING TO GAUGE. FOUND POWER SOURCE FOR THE GAUGE BACK LIGHTING AND SPLICED IN. SPLICED INTO A EXTRA GROUND IN DASH HARNESS. INSTALLED LIGHT INTO GAUGE AND INSTALLED THE PANEL. INSTALLED THE DASH BEZEL. SECURED WIRING WITH ZIP TIES WHERE NEEDED. VERIFIED OPERATION DURING TEST DRIVE.

\*\*\*\*\*

D\*\* ASSISTANCE FROM SALES DEPARTMENT

55 SPECIAL EQUIPMENT

1818 INTU

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE D: 0.00 (N/C)

\*\*\*\*\*



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REMIT TO TRUCK CENTER COMPANIES  
PO BOX 27379  
OMAHA, NE 68127

Dealer Code : AUOD



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DESCRIPTION	TOTALS
LABOR AMOUNT	3547.50
PARTS AMOUNT	12331.00
FUEL/OIL/GREASE	0.00
SUBLET AMOUNT	960.00
SHOP/MISC FEES	300.00
TOTAL CHARGES	17138.50
LESS INSURANCE	0.00
SALES TAX	694.71
<b>PLEASE PAY THIS AMOUNT</b>	<b>17833.21</b>